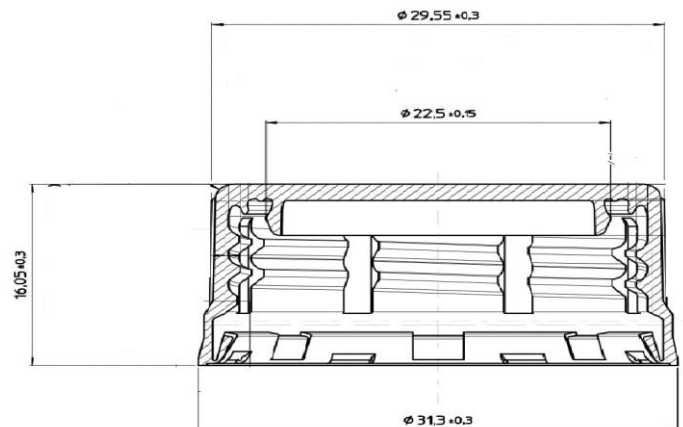




TECHNICAL DATA SHEET

28mm PCO 1881 CAP (CSD SINGLE PC)



TECHNICAL INFORMATION

MATERIAL	HDPE
NECK SIZE	28 mm PCO 1881
WEIGHT	2.50(±0.10) gms
NO OF KNURLS	120 Knurls
TEMPER EVIDENT BAND	Folded & Slitted TE Band
TOP LOAD REQUIREMENT IN FILLING LINE	17-21 Kgs
APPLICATION TORQUE REQUIREMENT	16-17 lbs
OPENING TORQUE	9-14 lbs
SECURE SEAL TEST(SST)	1. 150 PSI No Leakage (60sec) 2. 175 PSI No Release (60sec)
CLOSURE O/D (W/O RING)-3mm FROM TOP	29.65(±0.30) mm
CLOSURE O/D (WITH RING)	31.30(±0.30) mm
TOTAL HEIGHT	16.00(±0.40) mm
THREAD I/D	25.85(±0.15) mm
PLUG O/D	22.50(±0.15) mm
PLUG HEIGHT	3.40(±0.30) mm
BRIDGE BREAKING STRENGTH	90(±15) N
USE	Soda Cap, Carbonated Drinks

PACKING DETAILS

NO OF PCS IN A BOX	7000pcs
QUANTITY IN A 20ft CONTAINER	1,785,000 pcs 255Boxes
QUANTITY IN A 40ft CONTAINER	4,200,000 pcs 600Boxes