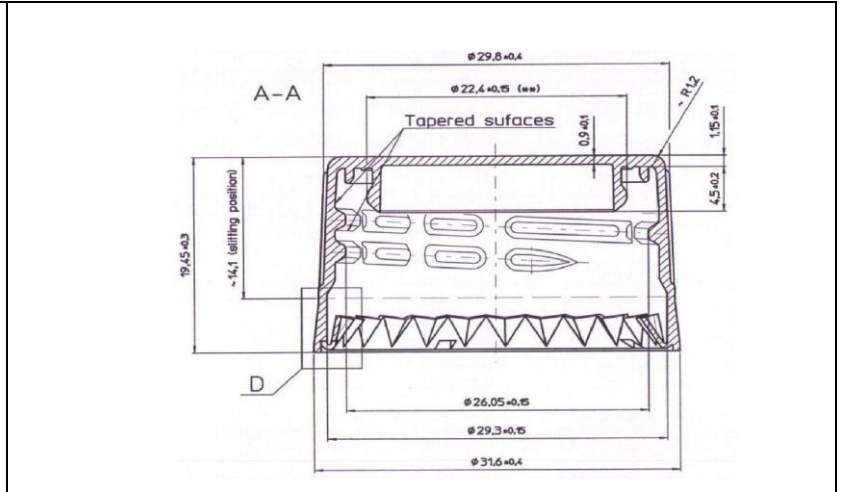




TECHNICAL DATA SHEET

28mm PCO 1810 CAP (HOT FILLED)



TECHNICAL INFORMATION

MATERIAL	HDPE
NECK SIZE	28 mm PCO 1810
WEIGHT	2.70(± 0.10) gms
NO OF KNURLS	120 Knurls
TEMPER EVIDENT BAND	Folded & Slitted TE Band
TOP LOAD REQUIREMENT IN FILLING LINE	17-21 Kgs
APPLICATION TORQUE REQUIREMENT	16-17 lbs
OPENING TORQUE	9-14 lbs
SECURE SEAL TEST(SST)	1. 100 PSI No Leakage (60sec) 2. 150 PSI No Release (60sec)
CLOSURE O/D (WITHOUT RING)	30.00(± 0.20) mm
CLOSURE O/D (WITH RING)	31.55(± 0.20) mm
TOTAL HEIGHT	19.55(± 0.20) mm
THREAD I/D	26.05(± 0.20) mm
PLUG O/D	22.25(± 0.15) mm
BRIDGE BREAKING STRENGTH	Min 100N – Max 130N
USE	Mineral Water, Edible Oil, Juice
COLOR	Custom Colours Accepted

PACKING DETAILS

NO OF PCS IN A BOX	5500pcs	
QUANTITY IN A 20ft CONTAINER	1,402,500 pcs	255Boxes
QUANTITY IN A 40ft CONTAINER	3,300,000 pcs	600Boxes