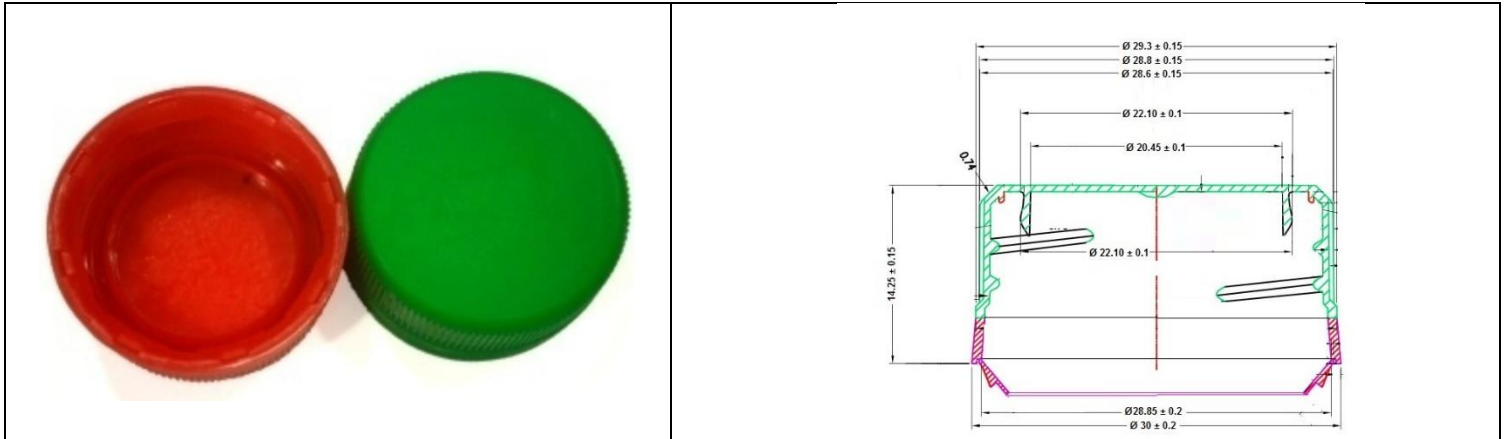




TECHNICAL DATA SHEET

27mm 3 START ALASKA CAP (LIGHT WEIGHT)



TECHNICAL INFORMATION

MATERIAL	HDPE
NECK SIZE	27 mm
WEIGHT	1.50(± 0.15) gms
NO OF KNURLS	60 Knurls, 120 Knurls
TEMPER EVIDENT BAND	Folded & Slitted TE Band
TOP LOAD REQUIREMENT IN FILLING LINE	17-21 Kgs
APPLICATION TORQUE REQUIREMENT	16-17 lbs
OPENING TORQUE	7-13 lbs
SECURE SEAL TEST(SST)	50 PSI No Leakage (60sec)
CLOSURE O/D (WITHOUT RING)	29.30(± 0.15) mm
CLOSURE O/D (WITH RING)	30.00(± 0.20) mm
TOTAL HEIGHT	14.25(± 0.15) mm
THREAD I/D	25.50(± 0.15) mm
PLUG O/D	22.10(± 0.15) mm
CAP HEIGHT	14.25(± 0.15) mm
USE	Mineral Water, Edible Oil
COLOR	Custom Colours Accepted

PACKING DETAILS

NO OF PCS IN A BOX	9000pcs	
QUANTITY IN A 20ft CONTAINER	2,295,000 pcs	255Boxes
QUANTITY IN A 40ft CONTAINER	5,400,000 pcs	600Boxes